

Technical Data Sheet

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Properties:	AKEMI® Super Glue Activator increases the cure speed of cyanoacrylate adhesives. The product is characterized by the following qualities: <ul style="list-style-type: none">- 2 in 1 product cleans, degreases and speeds up cure time- the application can be either pre- or post-applied to the bond- significantly improves the fixture time- can be used for almost all materials incl. plastic																
Application Area:	AKEMI® Super Glue Activator is used where increased cure speed is required. Typical applications include securing different materials such as glass, plastic etc. whenever a quick fix between close fitting parts is required.																
Instructions for Use:	<ol style="list-style-type: none">1. For best results surfaces to be bonded must be clean and free from grease using AKEMI® Super Glue Activator.2. Apply AKEMI® Super Glue Activator on one part to be assembled.3. Apply the adhesive onto the opposite side.4. Bring the surfaces together and apply firm pressure.5. If required apply AKEMI® Super Glue Activator over all exposed cyanoacrylate adhesive by spray.																
Technical Data:	<table><tr><td>Base:</td><td>organic substance in a soluble composition</td></tr><tr><td>Colour:</td><td>clear</td></tr><tr><td>Initial strength:</td><td>1 – 4 seconds, depending on adhesive gap and room temperature</td></tr><tr><td>Viscosity at 20°C:</td><td>1 – 2 mPas</td></tr><tr><td>Specific weight at 20°C:</td><td>0.8 g/ml</td></tr><tr><td>Flash point ISO 2592:</td><td>0°C</td></tr><tr><td>Vapour pressure at 25°C:</td><td>50 mbar</td></tr><tr><td>Toxicity:</td><td>TLV 270 ppm</td></tr></table>	Base:	organic substance in a soluble composition	Colour:	clear	Initial strength:	1 – 4 seconds, depending on adhesive gap and room temperature	Viscosity at 20°C:	1 – 2 mPas	Specific weight at 20°C:	0.8 g/ml	Flash point ISO 2592:	0°C	Vapour pressure at 25°C:	50 mbar	Toxicity:	TLV 270 ppm
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Storage:	If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 12 months from production.																
Health & Safety:	Read Safety Data Sheet before handling or using this product.																
Important Notice:	The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.																

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