

Technical Data Sheet

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- Properties:** AKEMI® Lettering Primer Spray is a special primer and is characterized by the following properties:
- increase of colour intensity and covering properties of lettering colours
 - increase of filling power
 - reduction of material consumption of lettering colours
 - weather-resistant
 - improvement of adhesion of lettering colours
 - fast drying, paintable after approx. 20 minutes
 - suitable for indoors and outdoors
- Application Area:** AKEMI® Lettering Primer Spray is used to seal open-pored surfaces made of stone, concrete, terrazzo and many other materials. It also is used as a primer on hewn, milled or blasted letters on monuments, gravestones and sculptures prior to using AKEMI® Lettering Colours.
- Instructions for Use:**
1. The surface must be free of grease and dust, clean and dry.
 2. Cover up surfaces not to be treated and protect the surrounding area against spray mist.
 3. Shake the can vigorously until the balls rattle.
 4. Spray a thin layer cross-wise at a distance of approx. 25 cm, if necessary, repeat the process.
 5. After a drying time of approx. 15 minutes, AKEMI® Lettering Colours can be used for painting.
- Special Notes:**
- Use AKEMI® Liquid Glove to protect your hands.
 - Do not use at too high temperatures or in intense sunlight because the primer would dry too quickly and does not run properly (formation of blooming). Optimum working temperature 15 - 25°C.
 - Drying is far better if the product is applied in several layers rather than one thick one.
 - It is not necessary to empty the spray nozzle when work is finished.
 - Areas which have been sprayed accidentally can be cleaned with an universal thinner (test of compatibility).
- Technical Data:**
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| Colour: | mat white |
| Density: | approx. 0.8 g/cm ³ |
| Coverage: | approx. 0.8 m ² /spray can |
| Drying: | dust-dry after approx. 15 minutes
touch-dry after approx. 20 minutes
can be painted after 20 minutes |
- Storage:** If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 36 months from production.
- Health & Safety:** Read Safety Data Sheet before handling or using this product.

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Important Notice:

The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.