

Technical Data Sheet

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Properties:	<p>AKEMI® Plastic Adhesion Promoter Spray is a 1-component product which contains solvents and special adhesion promoting agents. The product is characterized by the following properties:</p> <ul style="list-style-type: none">- easy to apply- fast drying- highly effective
Application Area:	<p>AKEMI® Plastic Adhesion Promoter considerably improves the adhesion of spray paints to parts made of unplasticized (rigid) plastic, i.e.</p> <p>EPDM: modified polypropylene rubber PP-EPDM: modified polypropylene rubber with specified degree of hardness</p> <p>ABS: acrylonitrile-butadiene-styrene plastic PC: polycarbonate plastic GRP: glass-fibre reinforced plastic</p> <p>This product, however, is not effective if applied to plastics such as polyurethane (plasticized and unplasticized) and plasticized PVC. It is mostly used in the car sector for plastic parts such as spoilers, bumpers, side aprons, side view mirrors etc. It is also used in the D.I.Y. and hobby sectors, e.g. for painting furniture made of rigid plastic.</p>
Instructions for Use:	<ol style="list-style-type: none">1. Plastic surfaces must be thoroughly cleaned to remove all traces of grease, silicone and dirt.2. Use wet sanding paper with a grain size of 600 to slightly abrade the surface. Afterwards clean the surface and let it dry.3. Shake the spray can vigorously.4. Spray on a very fine layer from a distance of approx. 25 cm.5. After a drying time of approx. 5 minutes the surface can be sprayed with a paint.
Special Notes:	<ul style="list-style-type: none">- Use AKEMI® Liquid Glove to protect your hands.- Best working temperature is 15 - 25°C.- The nozzle does not have to be sprayed empty when work is finished.- Parts which have been sprayed by mistake can be cleaned with AKEMI® Universal Thinner (compatibility test first!).
Technical Data:	<p>Colour: colourless transparent Density: approx. 0.8 g/cm³ Drying: dry or repaintable after approx. 5 minutes Coverage: approx. 5 - 6 m²/spray can</p>
Storage:	<p>If stored in dry and cool condition (5-25°C/41-77°F) in its closed original container at least 12 months from production.</p>
Health & Safety:	<p>Read Safety Data Sheet before handling or using this product.</p>

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Important Notice:

The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.