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# Safety data sheet

**AKEMI**<sup>®</sup>

accordi	ing to Regulation	n (EC) No 1907/2006, Article 31	
nting date 21.06.2024	Version numbe	er 4 (replaces version 3)	Revision: 21.06.2024
SECTION 1: Identification of the	e substance/mixtu	ire and of the company/undertakir	ng
1.1 Product identifier			
Trade name:	Akepox Panel A	Adhesive 7030 Komponente B	
Article number: UFI:	13593, 11593_B HFE5-60YX-800		
<u>1.2 Relevant identified uses of</u>			
the substance or mixture and uses advised against		ant information available.	
Application of the substance / the mixture	Epoxy resin adhe Hardening agent		
<b>1.3 Details of the supplier of the</b> Manufacturer/Supplier:		h technische Spezialfabrik GmbH	Tel. +49(0)911-64296 Fax. +49(0)911-64445 e-mail info@akemi.d
Further information obtainable	Laboratory		
<u>1.4 Emergency telephone</u> number:	Tel. +49(0)911-6 Reachable durin	g the following office hours:	sche Spezialfabrik GmbH
SECTION 2: Hazards identificat 2.1 Classification of the substat Classification according to Regula	Friday from 07:3 ion nce or mixture ation (EC) No 1272/	day from 07:30 a.m. to 16:30 p.m. 0 a.m. to 13:30 p.m. / <u>2008</u>	
2.1 Classification of the substa	Friday from 07:3 tion <u>nce or mixture</u> ation (EC) No 1272/ naled. ere skin burns and e	0 a.m. to 13:30 p.m.	
<b>2.1 Classification of the substat</b> Classification according to Regula Acute Tox. 4 H332 Harmful if inh Skin Corr. 1B H314 Causes seve	Friday from 07:3 tion <u>nce or mixture</u> ation (EC) No 1272/ naled. ere skin burns and e bus eye damage.	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage.	
2.1 Classification of the substant Classification according to Regular Acute Tox. 4 H332 Harmful if inh Skin Corr. 1B H314 Causes sever Eye Dam. 1 H318 Causes serie	Friday from 07:3 tion <u>nce or mixture</u> ation (EC) No 1272/ naled. ere skin burns and e bus eye damage. In allergic skin react	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage. tion.	e CLP regulation.
2.1 Classification of the substant Classification according to Regular Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes sever Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms	Friday from 07:3 ion <u>nce or mixture</u> ation (EC) No 1272/ haled. ere skin burns and e bus eye damage. in allergic skin react The product is cl GHS05 GHS0	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage. tion.	e CLP regulation.
2.1 Classification of the substant Classification according to Regula Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes seve Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms	Friday from 07:3 ion <u>nce or mixture</u> ation (EC) No 1272/ haled. ere skin burns and e bus eye damage. in allergic skin react The product is cl GHS05 GHS0 Danger	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage. tion.	e CLP regulation.
2.1 Classification of the substant Classification according to Regula Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes seve Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms Signal word Hazard-determining components	Friday from 07:3 ion <u>nce or mixture</u> ation (EC) No 1272/ haled. ere skin burns and e bus eye damage. in allergic skin react The product is cl GHS05 GHS0 Danger of	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage. tion. lassified and labelled according to th	ne CLP regulation.
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2.1 Classification of the substant Classification according to Regula Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes seve Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms Signal word Hazard-determining components	Friday from 07:3 tion <u>nce or mixture</u> ation (EC) No 1272/ naled. ere skin burns and e bus eye damage. In allergic skin react The product is cl GHS05 GHS0 Danger of m-phenylenebis( N-(3-(trimethoxy) H332 Harmful if	0 a.m. to 13:30 p.m. / <u>2008</u> eye damage. tion. lassified and labelled according to th /// /// /// /// /// /// /// /	e CLP regulation.
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2.1 Classification of the substant Classification according to Regular Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes sever Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms Signal word Hazard-determining components labelling: Hazard statements	Friday from 07:3 ion <u>nce or mixture</u> ation (EC) No 1272/ haled. ere skin burns and e bus eye damage. In allergic skin react The product is cl GHS05 GHS0 Danger of m-phenylenebis( N-(3-(trimethoxy)) H314 Causes se H317 May cause P101 P102 P102 P103	0 a.m. to 13:30 p.m. /2008 eye damage. tion. lassified and labelled according to th lassified according to the lassified accordi	e product container or label a
2.1 Classification of the substant Classification according to Regular Acute Tox. 4 H332 Harmful if inf Skin Corr. 1B H314 Causes sever Eye Dam. 1 H318 Causes seric Skin Sens. 1 H317 May cause a 2.2 Label elements Labelling according to Regulation (EC) No 1272/2008 Hazard pictograms Signal word Hazard-determining components labelling: Hazard statements	Friday from 07:3 friday from 07:3 from	0 a.m. to 13:30 p.m. /2008 eye damage. tion. lassified and labelled according to th silyl)propyl)ethylenediamine inhaled. evere skin burns and eye damage. an allergic skin reaction. If medical advice is needed, have hand. Keep out of reach of children.	e product container or label a



## Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

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Version number 4 (replaces version 3)

Revision: 21.06.2024

#### Trade name: Akepox Panel Adhesive 7030 Komponente B

P303+P361-	(Contd. of page 1) +P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	• • •
P305+P351-	+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P333+P313 P405	If skin irritation or rash occurs: Get medical advice/attention. Store locked up.
P501	Dispose of contents/container in accordance with local/ regional/national/international regulations.
22 Other hererde	-

#### 2.3 Other hazards

· Results of PBT and vPvB assessment

· <u>PBT:</u> Not applicable.

· vPvB:

1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

#### • Determination of endocrinedisrupting properties

For information on endocrine disrupting properties see section 11.

#### **SECTION 3: Composition/information on ingredients**

#### · 3.2 Mixtures

· Description:	Mixture: consisting of the following components.	
· Dangerous components:		
CAS: 1477-55-0	m-phenylenebis(methylamine)	12.5-25%
EINECS: 216-032-5 Reg.nr.: 01-2119480150-50-xxxx	Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317 Aquatic Chronic 3, H412 EUH071	
CAS: 1760-24-3 EINECS: 217-164-6 Reg.nr.: 01-2119970215-39	N-(3-(trimethoxysilyl)propyl)ethylenediamine Eye Dam. 1, H318 Skin Sens. 1, H317; STOT SE 3, H335 vPvB	1-5%
· Additional information:	For the wording of the listed hazard phrases refer to section 16.	

#### **SECTION 4: First aid measures**

#### · 4.1 Description of first aid measures

· General information:	Immediately remove any clothing soiled by the product.
	Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
<ul> <li>After inhalation:</li> </ul>	Supply fresh air and to be sure call for a doctor.
	In case of unconsciousness place patient stably in side position for transportation.
· <u>After skin contact:</u>	Immediately wash with water and soap and rinse thoroughly. Immediately rinse with water.
· After eye contact:	Rinse opened eye for several minutes under running water. Then consult a doctor.
	Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· After swallowing:	Drink plenty of water and provide fresh air. Call for a doctor immediately.
0_	(Contd. on page 3)

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Version number 4 (replaces version 3) Printing date 21.06.2024 Revision: 21.06.2024 Trade name: Akepox Panel Adhesive 7030 Komponente B (Contd. of page 2) · 4.2 Most important symptoms and effects, both acute and delayed Headache Dizziness Dizziness Nausea Allergic reactions • 4.3 Indication of any immediate

No further relevant information available.

#### **SECTION 5: Firefighting measures**

medical attention and special

#### · 5.1 Extinguishing media

treatment needed

<ul> <li>Suitable extinguishing agents:</li> </ul>	Use fire extinguishing methods suitable to surrounding conditions.
5.2 Special hazards arising from	
the substance or mixture	Formation of toxic gases is possible during heating or in case of fire.
	In case of fire, the following can be released:
	Carbon monoxide (CO)
	Nitrogen oxides (NOx)
	During heating or in case of fire poisonous gases are produced.
<ul> <li>5.3 Advice for firefighters</li> </ul>	
· Protective equipment:	Wear fully protective suit.
<u> </u>	Wear self-contained respiratory protective device.
	Mount respiratory protective device.
· Additional information	Collect contaminated fire fighting water separately. It must not enter the sewage system.
	Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

#### **SECTION 6: Accidental release measures**

• <u>6.1 Personal precautions,</u> protective equipment and	
emergency procedures	Mount respiratory protective device.
	Wear protective equipment. Keep unprotected persons away.
6.2 Environmental precautions:	Do not allow to penetrate the ground/soil.
-	Do not allow to enter sewers/ surface or ground water.
· 6.3 Methods and material for	-
containment and cleaning up:	Absorb with liquid-binding material (sand, diatomite, acid binders, universal
	binders, sawdust).
	Use neutralising agent.
	Dispose contaminated material as waste according to section 13.
	Ensure adequate ventilation.
6.4 Reference to other sections	See Section 7 for information on safe handling.
	See Section 8 for information on personal protection equipment.
	See Section 13 for disposal information.

#### **SECTION 7: Handling and storage**

<ul> <li><u>7.1 Precautions for safe</u></li> </ul>		
handling	Ensure good ventilation/exhaustion at the workplace.	
	Prevent formation of aerosols.	
<ul> <li>Information about fire - and</li> </ul>		
explosion protection:	Keep respiratory protective device available.	
		(Contd. on page 4)



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	(Contd. of page 3)
· 7.2 Conditions for safe storage,	including any incompatibilities
· Storage:	
· Requirements to be met by	
storerooms and receptacles:	No special requirements.
· Information about storage in one	
common storage facility:	Store away from foodstuffs.
	VCI-Konzept für die Zusammenlagerung von Chemikalien beachten.
Further information about storage	
conditions:	Protect from frost.
	Keep container tightly sealed.
· <u>Storage class:</u>	8 B
<u>7.3 Specific end use(s)</u>	No further relevant information available.

#### **SECTION 8: Exposure controls/personal protection**

#### · 8.1 Control parameters

 Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

1477-55-0 m-phenylenebis(methylamine)         Dermal       DNEL ( Langzeit-wiederholt)       0.33 mg/kg bw/day (ARB)         Inhalative       DNEL (Kurzzeit-akut)       0.2 mg/m³ Air (ARB)         DNEL (Langzeit-wiederholt)       1.2 mg/m³ Air (ARB)         1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine         Oral       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         Dermal       DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Dermal       DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL ( Langzeit-wiederholt)       55.5 mg/m³ Air (ARB)         2.5 mg/kg bw/day (BEV)       35.5 mg/m³ Air (BEV)       35.5 mg/m³ Air (BEV)         • PNECs         • PNECs         • PNEC (wässrig)         10 mg/l (KA)       0.0094 mg/l (MW)       0.094 mg/l (SW)			
Inhalative       DNEL (Kurzzeit-akut) DNEL (Langzeit-wiederholt)       0.2 mg/m³ Air (ARB)         1760-24-3       N-(3-(trimethoxysilyl)propyl)ethylenediamine         Oral       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (BEV)         Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)         Stormg/m³ Air (ARB)       2.5 mg/m³ Air (ARB)         8.7 mg/m³ Air (BEV)       35.5 mg/m³ Air (BEV)         • PNECs       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
DNEL (Langzeit-wiederholt)       1.2 mg/m³ Air (ARB)         1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine         Oral       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (ARB)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)         St.5 mg/kg bw/day (BEV)       35.5 mg/m³ Air (ARB)         8.7 mg/m³ Air (BEV)       35.7 mg/m³ Air (BEV)         • PNECs         • PNECs         • PNEC (wässrig)         10 mg/l (KA)       0.0094 mg/l (MW)			
1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine         Oral       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (ARB)         17 mg/kg bw/day (BEV)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         S.5 mg/kg bw/day (BEV)       35.5 mg/m³ Air (ARB)         8.7 mg/m³ Air (BEV)       8.7 mg/m³ Air (BEV)         PNECs         1477-55-0 m-phenylenebis(methylamine)         PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
Oral       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (ARB)         17 mg/kg bw/day (BEV)       5 mg/kg bw/day (BEV)         DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (ARB)         1nhalative       DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)       35.5 mg/kg bw/day (BEV)         35.5 mg/m³ Air (ARB)       8.7 mg/m³ Air (BEV)         • PNECs       10 mg/l (KA)       0.0094 mg/l (MW)			
Dermal       DNEL (Kurzzeit-akut)       5 mg/kg bw/day (ARB)         17 mg/kg bw/day (BEV)       5 mg/kg bw/day (ARB)         DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (ARB)         2.5 mg/kg bw/day (BEV)       2.5 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)         35.5 mg/m³ Air (ARB)       8.7 mg/m³ Air (BEV)         • PNECs       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
Inhalative       17 mg/kg bw/day (BEV)         Inhalative       DNEL (Langzeit-wiederholt)         DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (ARB)         2.5 mg/kg bw/day (BEV)         35.5 mg/m³ Air (ARB)         8.7 mg/m³ Air (BEV)         • PNECs         1477-55-0 m-phenylenebis(methylamine)         PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)			
DNEL ( Langzeit-wiederholt)       5 mg/kg bw/day (ARB)         Inhalative       DNEL (Langzeit-wiederholt)       5 mg/kg bw/day (BEV)         35.5 mg/m³ Air (ARB)       35.5 mg/m³ Air (BEV)         • PNECs       8.7 mg/m³ Air (BEV)         • PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
Inhalative       DNEL (Langzeit-wiederholt)       2.5 mg/kg bw/day (BEV)         35.5 mg/m³ Air (ARB)       8.7 mg/m³ Air (BEV)         • PNECs       1477-55-0 m-phenylenebis(methylamine)         PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
Inhalative       DNEL (Langzeit-wiederholt)       35.5 mg/m³ Air (ARB)         8.7 mg/m³ Air (BEV)         • PNECs         1477-55-0 m-phenylenebis(methylamine)         PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)			
• PNECs         • 8.7 mg/m³ Air (BEV)           • 1477-55-0 m-phenylenebis(methylamine)         • PNEC (wässrig)           PNEC (wässrig)         10 mg/l (KA)           0.0094 mg/l (MW)         • 0.0094 mg/l (MW)			
• PNECs       1477-55-0 m-phenylenebis(methylamine)       PNEC (wässrig)     10 mg/l (KA)       0.0094 mg/l (MW)			
1477-55-0 m-phenylenebis(methylamine)         PNEC (wässrig)       10 mg/l (KA)         0.0094 mg/l (MW)       0.0094 mg/l (MW)			
PNEC (wässrig) 10 mg/l (KA) 0.0094 mg/l (MW)			
0.0094 mg/l (MW)			
0.094 mg/l (SW)			
0.152 mg/l (WAS)			
PNEC (fest) 2.44 mg/kg Trockengew (BO)			
1.24 mg/kg Trockengew (MWS)			
12.4 mg/kg Trockengew (SWS)			
1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine			
PNEC (wässrig) 25 mg/l (KA)			
0.0062 mg/l (MW)			
0.062 mg/l (SW)			
0.62 mg/l (WAS)			
PNEC (fest) 0.0075 mg/kg Trockengew (BO)			
Contd. on page			

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#### Trade name: Akepox Panel Adhesive 7030 Komponente B

0.005 mg/kg Troc	(Contd. of pag ckengew (MWS)
0.05 mg/kg Trock	• · · ·
Additional information:	The lists valid during the making were used as basis.
	No further data; see section 7. ch as personal protective equipment
General protective and hygienic measures:	Keep away from foodstuffs, beverages and feed.
ineasures.	Immediately remove all soiled and contaminated clothing
	Wash hands before breaks and at the end of work.
	Do not inhale gases / fumes / aerosols. Avoid contact with the eyes.
	Avoid contact with the eyes and skin.
Respiratory protection:	Short term filter device: Filter A/P2
Hand protection	In case of brief exposure or low pollution use respiratory filter device. In case intensive or longer exposure use self-contained respiratory protective device. Preventive skin protection by use of skin-protecting agents is recommended. After use of gloves apply skin-cleaning agents and skin cosmetics.
	Skin protection agent recommendation for preventive skin shelter in application of protection of protective glavase
	and combination of protective gloves: STOKO EMULSION (http://www.stoko.com)
	Skin protection recommendation for skin cleaning after product handling:
	Kresto Classic (http://debstoko.com) Skin protection agent recommendation for skin aftercare:
	STOKO VITAN (http://www.stoko.com)
	The protection gloves to be used have to comply with the specifications of directive 89/686/EC and the directive derived decree EN374, respectively, the above listed protection glove type. The mentioned permeation times' of were generated and verified with material samples of the recommender protection glove type in the scope of laboratory anylyses of the company k GmbH in compliance with EN374. This recommendation refers exclusively to the material safety data shareferenced product delivered by Akemi and the indicated field of application case of product dilution or in case of mixture with different substances chemicals, and in condition of EN374 deviation the producer of CE-approprotection gloves must be contacted for detailed information (e.g., KCL Gm Germany, 36124 Eichenzell, internet: http://www.kcl.de).
	Protective gloves The glove material has to be impermeable and resistant to the production
	the substance/ the preparation.
	Due to missing tests no recommendation to the glove material can given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetrat times, rates of diffusion and the degradation
Material of gloves	Butyl rubber, BR The selection of the suitable gloves does not only depend on the material, also on further marks of quality and varies from manufacturer to manufactu
	As the product is a preparation of several substances, the resistance of the gl material can not be calculated in advance and has therefore to be checked p to the application.
Penetration time of glove material	Value for the permeation: Level $\leq$ 6, 480 min (Contd. on page



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### Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 21.06.2024 Version number 4 (replaces version 3) Revision: 21.06.2024 Trade name: Akepox Panel Adhesive 7030 Komponente B (Contd. of page 5) The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. · For the permanent contact gloves made of the following materials are suitable: Butoject (KCL, Art\_No. 897, 898) Nitrile rubber, NBR Dermatril (Art\_No. 740, 741, 742) Camatril (KCL, Art\_No. 730, 731, 732, 733) Chloroprene rubber, CR Camapren (KCL, Art\_No. 720, 722, 726) Butyl rubber, BR · As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR Camatril (KCL, 730, 731, 732, 733) Butoject (KCL, Art\_No. 897, 898) Camapren (KCL, Art\_No. 720, 722, 726) Butyl rubber, BR Not suitable are gloves made of the following materials: Leather gloves Strong material gloves Nitrile rubber, NBR Eye/face protection Tightly sealed goggles Body protection: Protective work clothing **SECTION 9: Physical and chemical properties**  9.1 Information on basic physical and chemical properties · General Information · Colour: Black · Odour: Specific type · Odour threshold: Not determined. · Melting point/freezing point: Undetermined. Boiling point or initial boiling point and boiling range Undetermined. Flammability Not applicable. Lower and upper explosion limit · Lower: 1.3 Vol % 13 Vol % · Upper: Not applicable. Flash point: 435 °C · Auto-ignition temperature: Not determined. · Decomposition temperature: Not determined. ·рН Not applicable Viscosity: · Kinematic viscosity Not determined. · Dynamic at 20 °C: 56,000 mPas · Solubility · water: Not miscible or difficult to mix. · Partition coefficient n-octanol/water (log value) Not determined. Not determined. · Vapour pressure: · Density and/or relative density · Density at 20 °C: 1.8 g/cm<sup>3</sup> Not determined. · Relative density



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· Vapour density		Not determined.
• 9.2 Other information		
· Appearance:		
· Form:		Pasty
· Important information on prote	ection of health and	
environment, and on safety.		
· Ignition temperature:		Product is not selfigniting.
· Explosive properties:		Product does not present an explosion hazard.
· Solvent content:		· · · · · · · · · · · · · · · · · · ·
· Organic solvents:		0.0 %
· Solids content:		88.1 %
Change in condition		
· Evaporation rate		Not determined.
· Information with regard to physical	hazard classes	
· Explosives		Void
· Flammable gases		Void
· Aerosols		Void
· Oxidising gases		Void
<ul> <li>Gases under pressure</li> </ul>		Void
<ul> <li>Flammable liquids</li> </ul>		Void
<ul> <li>Flammable solids</li> </ul>		Void
<ul> <li>Self-reactive substances and mixtu</li> </ul>	ires	Void
Pyrophoric liquids		Void
· Pyrophoric solids		Void
Self-heating substances and mixtu		Void
· Substances and mixtures, which en	nit flammable gases in	
contact with water		Void
Oxidising liquids		Void
· Oxidising solids		Void
Organic peroxides     Corrosive to metals		Void Void
· Desensitised explosives		Void
Desensitised explosives		Void
SECTION 10: Stability and reacti	vitv	
-	No further relevant inf	
10.1 Reactivity	No further relevant in	ormation available.
• 10.2 Chemical stability		
<ul> <li>Thermal decomposition / conditions to be avoided:</li> </ul>	No docomposition if u	used according to specifications.
· 10.3 Possibility of hazardous		sed according to specifications.
reactions	Strong exothermic rea	action with acids
· 10.4 Conditions to avoid	No further relevant inf	
· 10.5 Incompatible materials:	No further relevant inf	
· 10.6 Hazardous decomposition		
products:	Corrosive gases/vapo	ours
SECTION 11: Toxicological infor	mation	
<ul> <li><u>11.1 Information on hazard class</u></li> </ul>	es as defined in Reg	ulation (EC) No 1272/2008
· Acute toxicity	Harmful if inhaled.	
· LD/LC50 values relevant for classif	ication:	
ATE (Acute Toxicity Estimates)		

Oral LD50 4,414 mg/kg (rat)



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Inhalative	LC50/4 h	6.36 mg/l (rat)		oontal of page 17	
1477-55-0	m-pheny	lenebis(methy	/lamine)		
Oral	LD50	• •	at) (OECD 401)		
	NOEL	150 mg/kg (ra	at)		
Dermal	LD50	3,100 mg/kg (	rabbit)		
Inhalative	LC50/4 h	1.34 mg/l (rat	) (OECD 403)		
	LC50/1h	3.89 mg/l (rat)			
1760-24-3	N-(3-(trim	hethoxysilyl)p	ropyl)ethylenediamine		
Oral	LD50	2,995 mg/kg (	(rat)		
	NOEL	≥500 mg/kg (ı	rat) (OECD 422)		
	NOAEL	≥500 mg/kg (ı	rat)		
Dermal	LD50	>2,000 mg/kg	(rat)		
Inhalative	LC50/4 h	1.49 mg/l (rat)			
· Primary irr			Do not get in eyes, on skin, or on clothing.		
<ul> <li>Skin corro</li> </ul>			Causes severe skin burns and eye damage.		
· Serious ey			Causes serious eye damage.		
		ensitisation	May cause an allergic skin reaction.		
· <u>Germ cell</u>		rity	Based on available data, the classification criteria are not met.		
· Carcinoge			Based on available data, the classification criteria are not met.		
	· <u>Reproductive toxicity</u>		Based on available data, the classification criteria are not met. Based on available data, the classification criteria are not met.		
· STOT-single exposure			Based on available data, the classification criteria are not met.		
	• <u>STOT-repeated exposure</u>		Based on available data, the classification criteria are not met.		
	<ul> <li><u>Aspiration hazard</u></li> <li><u>Based on available data, the classification criteria are not met.</u></li> <li><u>11.2 Information on other hazards</u></li> </ul>				
		properties			
		nts is listed.			
	5				

### **SECTION 12: Ecological information**

• <u>12.1 Toxicity</u>	<u>l</u>	
· Aquatic toxicity:		
1477-55-0 m-phenylenebis(methylamine)		
EC50/24h	35.1 mg/l (daphnia magna)	
EC50/48h	15.2 mg/l (daphnia magna) (OECD 202)	
EC50/30min	>1,000 mg/l (BES)	
NOEC/21d	4.7 mg/l (daphnia magna) (OECD 211)	
EC50/72h	12 mg/l (Scenedesmus subspicatus)	
	32.1 mg/l (selenastrum capricornutum) (OECD 201)	
LC50/96h	>100 mg/l (Oncorhynchus mykiss)	
	87.6 mg/l (Oryzias latipes) (OECD 203)	
	>100 mg/l (Zebrabärbling)	
1760-24-3 N-	(3-(trimethoxysilyl)propyl)ethylenediamine	
EC50	435 mg/l (Klärschlamm: Atmungs-/Vermehrungshemmung)	
	67 mg/l (pseudomonas putida) (DIN 38412 part 8)	
IC50/72h	8.8 mg/l (algae) (OECD 201)	
EC50/48h	81 mg/l (daphnia magna)	
ErC50/72h	8.8 mg/l (Pseudokirchneriella subcapitata) (OECD 201)	
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(Contd. of page 8) EC50/16h 67 mg/l (pseudomonas putida) NOEC 3.1 mg/kg (algae) (OECD 201) ≥1,000 mg/kg (Eisenia fetida ( Regenwürmer)) (OECD 207) 3.1 mg/l (Pseudokirchneriella subcapitata) (OECD 201) NOELR/72h NOEC/21d >1 mg/l (daphnia magna) EC50/48h 87.4 mg/l (daphnia magna) EC50/72h 5 mg/l (algae) 126 mg/l (Scenedesmus subspicatus) LC50/96h 344 mg/l (Brachydanio rerio) 597 mg/l (Danio rerio.) 168 mg/l (pimephales promelas) 12.2 Persistence and degradability No further relevant information available. 12.3 Bioaccumulative potential No further relevant information available. No further relevant information available. · 12.4 Mobility in soil 12.5 Results of PBT and vPvB assessment · PBT: Not applicable. · vPvB: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine · 12.6 Endocrine disrupting properties The product does not contain substances with endocrine disrupting properties. 12.7 Other adverse effects · Additional ecological information: Do not allow product to reach ground water, water course or sewage system. · General notes: Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water **SECTION 13: Disposal considerations** · 13.1 Waste treatment methods Must not be disposed together with household garbage. Do not allow product to · Recommendation reach sewage system. · European waste catalogue 20 00 00 MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS 20 01 00 separately collected fractions (except 15 01) 20 01 27\* paint, inks, adhesives and resins containing hazardous substances Uncleaned packaging:

· Recommendation:

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

#### **SECTION 14: Transport information**

#### 14.1 UN number or ID number

· ADR, IMDG, IATA

UN2735

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• <b>14.2 UN proper shipping name</b> • <u>ADR</u>	2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (m- phenylenebis(methylamine), N-(3-(trimethoxysilyl)propyl)
· IMDG, IATA	ethylenediamine) POLYAMINES, LIQUID, CORROSIVE, N.O.S. (m- phenylenebis(methylamine), N-(3-(trimethoxysilyl)propyl) ethylenediamine)
· 14.3 Transport hazard class(es)	
· ADR	
· <u>Class</u> · <u>Label</u>	8 (C7) Corrosive substances. 8
· IMDG, IATA	
· <u>Class</u>	8 Corrosive substances.
· <u>Label</u>	8
· <u>14.4 Packing group</u> · <u>ADR, IMDG, IATA</u>	II
<ul> <li><u>14.5 Environmental hazards:</u></li> <li><u>Marine pollutant:</u></li> </ul>	No
14.6 Special precautions for user	Warning: Corrosive substances.
Hazard identification number (Kemler code):     EMS Number:	80 F-A,S-B
· Segregation groups	(SGG18) Alkalis
· Stowage Category	Â
· Segregation Code	SG35 Stow "separated from" SGG1-acids
<ul> <li><u>14.7 Maritime transport in bulk according to II</u> instruments</li> </ul>	
	Not applicable.
• Transport/Additional information:	
· <u>ADR</u> · Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
Transport category     Trunnel restriction code	2
• Tunnel restriction code	E
· IMDG · Limited quantities (LQ)	1L
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#### Trade name: Akepox Panel Adhesive 7030 Komponente B (Contd. of page 10) · Excepted quantities (EQ) Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml · UN "Model Regulation": UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS(METHYLAMINE), N - (3 -(TRIMETHOXYSILYL)PROPYL)ETHYLENEDIAMINE), 8, II **SECTION 15: Regulatory information** 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture · Directive 2012/18/EU · Named dangerous substances -**ANNEX I** None of the ingredients is listed. REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3 · DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II None of the ingredients is listed. · REGULATION (EU) 2019/1148 Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3)) None of the ingredients is listed. Annex II - REPORTABLE EXPLOSIVES PRECURSORS None of the ingredients is listed. Regulation (EC) No 273/2004 on drug precursors None of the ingredients is listed. · Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors None of the ingredients is listed. · National regulations: · Information about limitation of use: Employment restrictions concerning pregnant and lactating women must be observed. Employment restrictions concerning juveniles must be observed. Water hazard class 2 (Self-assessment): hazardous for water. Waterhazard class: · Substances of very high concern (SVHC) according to REACH, Article 57 None of the ingredients is listed. · VOC EU 0.0 g/l · 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out. **SECTION 16: Other information** This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. This Safety Data Sheets is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878. · Department issuing SDS: Laboratory · Date of previous version: 21.12.2022 · Version number of previous 3 version:



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Abbreviations and acronyms:	RID: Règlement international concernant le transport des marchandises dangereuses par chemin
	fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
	ICAO: International Civil Aviation Organisation
	ADR: Accord relatif au transport international des marchandises dangereuses par route (Europe
	Agreement Concerning the International Carriage of Dangerous Goods by Road)
	IMDG: International Maritime Code for Dangerous Goods
	IATA: International Air Transport Association
	GHS: Globally Harmonised System of Classification and Labelling of Chemicals
	EINECS: European Inventory of Existing Commercial Chemical Substances
	ELINCS: European List of Notified Chemical Substances
	CAS: Chemical Abstracts Service (division of the American Chemical Society)
	DNEL: Derived No-Effect Level (REACH)
	PNEC: Predicted No-Effect Concentration (REACH)
	LC50: Lethal concentration, 50 percent
	LD50: Lethal dose, 50 percent
	PBT: Persistent, Bioaccumulative and Toxic
	SVHC: Substances of Very High Concern
	vPvB: very Persistent and very Bioaccumulative
	ATE: Acute toxicity estimate values
	Acute Tox. 4: Acute toxicity – Category 4
	Skin Corr. 1B: Skin corrosion/irritation – Category 1B
	Eye Dam. 1: Serious eye damage/eye irritation – Category 1
	Skin Sens. 1: Skin sensitisation – Category 1
	STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
	Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3