

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **AkepoX 3015 Rapid Bond Component B**

Article number: 10798_B
 UFI: RPF3-V09V-D00W-AR71

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Epoxy resin
 Hardening agent/ Curing agent

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH
 Lechstrasse 28
 D 90451 Nürnberg
 Tel. +49(0)911-642960
 Fax. +49(0)911-644456
 e-mail info@akemi.de

Further information obtainable from:

Laboratory

1.4 Emergency telephone number:

Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH
 Tel. +49(0)911-64296-59
 Reachable during the following office hours:
 Monday – Thursday from 07:30 a.m. to 16:30 p.m.
 Friday from 07:30 a.m. to 13:30 p.m.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Irrit. 2 H315 Causes skin irritation.
 Eye Dam. 1 H318 Causes serious eye damage.
 Skin Sens. 1 H317 May cause an allergic skin reaction.
 Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

Hazard pictograms

The product is classified and labelled according to the CLP regulation.



GHS05 GHS07

Signal word

Danger

Hazard-determining components of labelling:

reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide
 N-(3-(trimethoxysilyl)propyl)ethylenediamine
 2,4,6-tris(dimethylaminomethyl)phenol
 formaldehyde polymer with 1,3-benzenedimethanamine and phenol
 m-phenylenebis(methylamine)

Hazard statements

H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.
 H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.

(Contd. on page 2)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: Akepox 3015 Rapid Bond Component B

(Contd. of page 1)

P103	Read carefully and follow all instructions.
P261	Avoid breathing vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

· PBT: Not applicable.

· vPvB:

1760-24-3 | N-(3-(trimethoxysilyl)propyl)ethylenediamine

SECTION 3: Composition/information on ingredients**· 3.2 Mixtures**

· Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 72244-98-5 EC number: 701-196-7 Reg.nr.: 01-2120118957-46-0000	reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide ----- Skin Sens. 1B, H317 Aquatic Chronic 3, H412	25-50%
CAS: 1760-24-3 EINECS: 217-164-6 Reg.nr.: 01-2119970215-39	N-(3-(trimethoxysilyl)propyl)ethylenediamine ----- Eye Dam. 1, H318 Skin Sens. 1, H317; STOT SE 3, H335 vPvB	1-5%
CAS: 90-72-2 EINECS: 202-013-9 Index number: 603-069-00-0 Reg.nr.: 01-2119560597-27-xxxx	2,4,6-tris(dimethylaminomethyl)phenol ----- Skin Corr. 1C, H314; Eye Dam. 1, H318 Acute Tox. 4, H302	1-5%
CAS: 1950616-36-0 EC number: 701-207-5 Reg.nr.: 01-2119966906-20	formaldehyde polymer with 1,3-benzenedimethanamine and phenol ----- Skin Corr. 1B, H314; Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	1-5%
CAS: 1477-55-0 EINECS: 216-032-5 Reg.nr.: 01-2119480150-50-xxxx	m-phenylenebis(methylamine) ----- Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317 Aquatic Chronic 3, H412 EUH071	<1%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures**· 4.1 Description of first aid measures**

· General information:

Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
Take affected persons out into the fresh air.
Position and transport stably in side position.

(Contd. on page 3)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 2)

- After inhalation: Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Do not induce vomiting; call for medical help immediately.
Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
Breathing difficulty
Headache
Coughing
Allergic reactions
Nausea
- Hazards Danger of impaired breathing.
- **4.3 Indication of any immediate medical attention and special treatment needed**
If swallowed, gastric irrigation with added, activated carbon.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- Suitable extinguishing agents: CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
Formation of toxic gases is possible during heating or in case of fire.
In case of fire, the following can be released:
Nitrogen oxides (NO_x)
Carbon monoxide (CO)
- **5.3 Advice for firefighters**
- Protective equipment: Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
- Additional information Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Use respiratory protective device against the effects of fumes/dust/aerosol.
- **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Dispose contaminated material as waste according to section 13.
- **6.4 Reference to other sections** See Section 7 for information on safe handling.

(Contd. on page 4)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 3)

See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.
Keep receptacles tightly sealed.
Prevent formation of aerosols.
Use only in well ventilated areas.

Information about fire - and explosion protection:

No special measures required.

7.2 Conditions for safe storage, including any incompatibilities**Storage:****Requirements to be met by storerooms and receptacles:**

Store only in the original receptacle.
Prevent any seepage into the ground.

Information about storage in one common storage facility:

Do not store together with acids.
Store away from oxidising agents.
Store away from foodstuffs.

Further information about storage conditions:

Store in cool, dry conditions in well sealed receptacles.
Store receptacle in a well ventilated area.
Keep container tightly sealed.

Storage class:

12

7.3 Specific end use(s)

No further relevant information available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

DNELs**72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide**

Oral	DNEL (Langzeit-wiederholt)	1.9 mg/kg bw/day (BEV)
Dermal	DNEL (Langzeit-wiederholt)	2.7 mg/kg bw/day (ARB)
		1.61 mg/kg bw/day (BEV)
Inhalative	DNEL (Langzeit-wiederholt)	22 mg/m ³ Air (ARB)
		6.52 mg/m ³ Air (BEV)

1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

Oral	DNEL (Langzeit-wiederholt)	2.5 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	5 mg/kg bw/day (ARB)
		17 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	5 mg/kg bw/day (ARB)
Inhalative	DNEL (Langzeit-wiederholt)	2.5 mg/kg bw/day (BEV)
		35.5 mg/m ³ Air (ARB)
		8.7 mg/m ³ Air (BEV)

(Contd. on page 5)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 4)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral	DNEL (Langzeit-wiederholt)	0.075 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	0.6 mg/kg bw/day (ARB)
	DNEL (Langzeit-wiederholt)	0.075 mg/kg bw/day (BEV)
Inhalative	DNEL (Kurzzeit-akut)	0.15 mg/kg bw/day (ARB)
	DNEL (Langzeit-wiederholt)	0.075 mg/kg bw/day (BEV)
	DNEL (Kurzzeit-akut)	2.1 mg/m ³ Air (ARB)
	DNEL (Langzeit-wiederholt)	0.13 mg/m ³ Air (BEV)
	DNEL (Langzeit-wiederholt)	0.53 mg/m ³ Air (ARB)
		0.13 mg/m ³ Air (BEV)

1950616-36-0 formaldehyde polymer with 1,3-benzenedimethanamine and phenol

Oral	DNEL (Kurzzeit-akut)	3.33 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	3.33 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	0.00385-2.8 mg/kg bw/day (ARB)
	DNEL (Langzeit-wiederholt)	0.000167-0.008 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	0.000385-0.28 mg/kg bw/day (ARB)
Inhalative	DNEL (Kurzzeit-akut)	0.000167-0.008 mg/kg bw/day (BEV)
	DNEL (Kurzzeit-akut)	2-6 mg/m ³ Air (ARB)
	DNEL (Langzeit-wiederholt)	0.02-0.6 mg/m ³ Air (ARB)

1477-55-0 m-phenylenebis(methylamine)

Dermal	DNEL (Langzeit-wiederholt)	0.33 mg/kg bw/day (ARB)
Inhalative	DNEL (Kurzzeit-akut)	0.2 mg/m ³ Air (ARB)
	DNEL (Langzeit-wiederholt)	1.2 mg/m ³ Air (ARB)

· PNECs

72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

PNEC (wässrig)	10 mg/l (KA)
	0.007 mg/l (MW)
	0.07 mg/l (SW)
PNEC (fest)	0.023 mg/kg Trockengew (BO)
	0.032 mg/kg Trockengew (MWS)
	0.322 mg/kg Trockengew (SWS)

1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

PNEC (wässrig)	25 mg/l (KA)
	0.0062 mg/l (MW)
	0.062 mg/l (SW)
	0.62 mg/l (WAS)
PNEC (fest)	0.0075 mg/kg Trockengew (BO)
	0.005 mg/kg Trockengew (MWS)
	0.05 mg/kg Trockengew (SWS)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

PNEC (wässrig)	0.262 mg/l (KA)
	0.005 mg/l (MW)
	0.046 mg/l (SW)
	0.46 mg/l (WAS)

(Contd. on page 6)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: Akepox 3015 Rapid Bond Component B

(Contd. of page 5)

PNEC (fest)	0.025 mg/kg Trockengew (BO)
1950616-36-0 formaldehyde polymer with 1,3-benzenedimethanamine and phenol	
PNEC (wässrig)	30 mg/l (KA) 0.002 mg/l (MW) 0.02 mg/l (SW)
PNEC (fest)	0.0236 mg/kg Trockengew (BO) 0.01 mg/kg Trockengew (MWS) 0.1001 mg/kg Trockengew (SWS)
1477-55-0 m-phenylenebis(methylamine)	
PNEC (wässrig)	10 mg/l (KA) 0.0094 mg/l (MW) 0.094 mg/l (SW) 0.152 mg/l (WAS)
PNEC (fest)	2.44 mg/kg Trockengew (BO) 1.24 mg/kg Trockengew (MWS) 12.4 mg/kg Trockengew (SWS)

· Additional information: The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· Appropriate engineering controls No further data; see section 7.

· Individual protection measures, such as personal protective equipment

· General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Do not inhale gases / fumes / aerosols.

Do not eat, drink, smoke or sniff while working.

Apply solvent resistant skin cream before starting work.

· Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Short term filter device:

Filter A/P2

· Hand protection

Preventive skin protection by use of skin-protecting agents is recommended.

After use of gloves apply skin-cleaning agents and skin cosmetics.

Skin protection agent recommendation for preventive skin shelter in application and combination of protective gloves:

STOKO EMULSION (<http://www.stoko.com>)

Skin protection recommendation for skin cleaning after product handling:

Kresto Classic (<http://debstoko.com>)

Skin protection agent recommendation for skin aftercare:

STOKO VITAN (<http://www.stoko.com>)



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type.

(Contd. on page 7)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)


Revision: 27.05.2024

Trade name: Akepox 3015 Rapid Bond Component B

(Contd. of page 6)

The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory analyses of the company KCL GmbH in compliance with EN374.

This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).

- Material of gloves Butyl rubber, BR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
Value for the permeation: Level \leq 6, 480 min
- For the permanent contact gloves made of the following materials are suitable: Butyl rubber, BR
Butoject (KCL, Art_No. 897, 898)
- As protection from splashes gloves made of the following materials are suitable: Natural rubber, NR
Combi-Latex (KCL, Art_No. 395)
Chloroprene rubber, CR
Camapren (KCL, Art_No. 720, 722, 726)
Nitrile rubber, NBR
Camatril (KCL, 730, 731, 732, 733)
- Not suitable are gloves made of the following materials: Natural rubber, NR
Leather gloves
Strong material gloves
- Eye/face protection  Tightly sealed goggles
- Body protection: Protective work clothing

SECTION 9: Physical and chemical properties**· 9.1 Information on basic physical and chemical properties**

- General Information
- Colour: Green
- Odour: Like rotten eggs (mercaptans)
- Melting point/freezing point: Undetermined.
- Boiling point or initial boiling point and boiling range Undetermined.
- Flash point: Not applicable.
- pH Not determined.
- Viscosity: Not applicable
- Kinematic viscosity Not determined.
- Dynamic at 20 °C: 50,000 mPas
- Solubility
- water: Not miscible or difficult to mix.
- Vapour pressure: Not determined.

(Contd. on page 8)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 7)

· Density and/or relative density
 · Density at 20 °C: 1.59 g/cm³

9.2 Other information

· Appearance:
 · Form: Fluid
 · Important information on protection of health and environment, and on safety.
 · Ignition temperature: Product is not selfigniting.
 · Explosive properties: Product does not present an explosion hazard.
 · Solvent content:
 · Organic solvents: 0.5 %
 · Solids content: 62.5 %

· Information with regard to physical hazard classes
 · Explosives Void
 · Flammable gases Void
 · Aerosols Void
 · Oxidising gases Void
 · Gases under pressure Void
 · Flammable liquids Void
 · Flammable solids Void
 · Self-reactive substances and mixtures Void
 · Pyrophoric liquids Void
 · Pyrophoric solids Void
 · Self-heating substances and mixtures Void
 · Substances and mixtures, which emit flammable gases in contact with water Void
 · Oxidising liquids Void
 · Oxidising solids Void
 · Organic peroxides Void
 · Corrosive to metals Void
 · Desensitised explosives Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
 · **10.2 Chemical stability**
 · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
 No decomposition if used and stored according to specifications.
 · **10.3 Possibility of hazardous reactions** Reacts with acids.
 Reacts with oxidising agents.
 · **10.4 Conditions to avoid** No further relevant information available.
 · **10.5 Incompatible materials:** No further relevant information available.
 · **10.6 Hazardous decomposition products:** Nitrogen oxides
 Nitrogen oxides (NO_x)
 Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
 · Acute toxicity Based on available data, the classification criteria are not met.

(Contd. on page 9)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 8)

· LD/LC50 values relevant for classification:

72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

Oral	LD50	2,600 mg/kg (rat) (OECD 401)
Dermal	LD50	>10,200 mg/kg (rabbit) (OECD 402)

1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine

Oral	LD50	2,995 mg/kg (rat)
	NOEL	≥500 mg/kg (rat) (OECD 422)
	NOAEL	≥500 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	1.49 mg/l (rat)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral	LD50	2,169 mg/kg (rat) (OECD 401)
Dermal	LD50	mg/kg (rat)
	LD50	>971 mg/kg (rat)

1950616-36-0 formaldehyde polymer with 1,3-benzenedimethanamine and phenol

Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,020 mg/kg (rat)

1477-55-0 m-phenylenebis(methylamine)

Oral	LD50	930 mg/kg (rat) (OECD 401)
	NOEL	150 mg/kg (rat)
Dermal	LD50	3,100 mg/kg (rabbit)
Inhalative	LC50/4 h	1.34 mg/l (rat) (OECD 403)
	LC50/1h	3.89 mg/l (rat)

- | | |
|--|---|
| · <u>Skin corrosion/irritation</u> | Causes skin irritation. |
| · <u>Serious eye damage/irritation</u> | Causes serious eye damage. |
| · <u>Respiratory or skin sensitisation</u> | May cause an allergic skin reaction. |
| · <u>Germ cell mutagenicity</u> | Based on available data, the classification criteria are not met. |
| · <u>Carcinogenicity</u> | Based on available data, the classification criteria are not met. |
| · <u>Reproductive toxicity</u> | Based on available data, the classification criteria are not met. |
| · <u>STOT-single exposure</u> | Based on available data, the classification criteria are not met. |
| · <u>STOT-repeated exposure</u> | Based on available data, the classification criteria are not met. |
| · <u>Aspiration hazard</u> | Based on available data, the classification criteria are not met. |

11.2 Information on other hazards

· Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information**12.1 Toxicity**

· Aquatic toxicity:

72244-98-5 reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide

EC50	>1,000 mg/l (BES) (OECD 209)
EC50/48h	12 mg/l (daphnia magna) (OECD 202)
NOEC/21d	3.5 mg/l (daphnia magna) (OECD 211)
EC50/72h	>733 mg/l (Desmodesmus subspicatus) (OECD 201)

(Contd. on page 10)

EU

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 9)

LC50/96h	87 mg/l (Zebraabärbling) (OECD 203)
1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine	
EC50	435 mg/l (Klärschlamm: Atmungs-/Vermehrungshemmung) 67 mg/l (pseudomonas putida) (DIN 38412 part 8)
IC50/72h	8.8 mg/l (algae) (OECD 201)
EC50/48h	81 mg/l (daphnia magna)
ErC50/72h	8.8 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
EC50/16h	67 mg/l (pseudomonas putida)
NOEC	3.1 mg/kg (algae) (OECD 201) ≥1,000 mg/kg (Eisenia fetida (Regenwürmer)) (OECD 207)
NOELR/72h	3.1 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
NOEC/21d	>1 mg/l (daphnia magna)
EC50/48h	87.4 mg/l (daphnia magna)
EC50/72h	5 mg/l (algae) 126 mg/l (Scenedesmus subspicatus)
LC50/96h	344 mg/l (Brachydanio rerio) 597 mg/l (Danio rerio.) 168 mg/l (pimephales promelas)
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol	
EC50/96h	718 mg/l (Palaemonetas)
LC50/24h	222 mg/l (Oncorhynchus mykiss)
ErC50/72h	84 mg/l (Desmodesmus subspicatus) (OECD 201)
NOELR/72h	6.25 mg/l (Desmodesmus subspicatus) (OECD 201)
LC50/96h	718 mg/l (Palaemonetas) 175 mg/l (Cyprinus carpio) 718 mg/l (daphnia magna)
LC50/72h	84 mg/l (Scenedesmus subspicatus)
1950616-36-0 formaldehyde polymer with 1,3-benzenedimethanamine and phenol	
EC50	491.3 mg/l (BES)
EC50/48h	29.8 mg/l (daphnia magna)
EC50/72h	20.4 mg/l (Pseudokirchneriella subcapitata)
LC50/96h	25.9 mg/l (Oncorhynchus mykiss)
1477-55-0 m-phenylenebis(methylamine)	
EC50/24h	35.1 mg/l (daphnia magna)
EC50/48h	15.2 mg/l (daphnia magna) (OECD 202)
EC50/30min	>1,000 mg/l (BES)
NOEC/21d	4.7 mg/l (daphnia magna) (OECD 211)
EC50/72h	12 mg/l (Scenedesmus subspicatus) 32.1 mg/l (selenastrum capricornutum) (OECD 201)
LC50/96h	>100 mg/l (Oncorhynchus mykiss) 87.6 mg/l (Oryzias latipes) (OECD 203) >100 mg/l (Zebraabärbling)

· **12.2 Persistence and degradability**

No further relevant information available.

· **12.3 Bioaccumulative potential**

No further relevant information available.

· **12.4 Mobility in soil**

No further relevant information available.

(Contd. on page 11)

EU

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: AkepoX 3015 Rapid Bond Component B

(Contd. of page 10)

· **12.5 Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:**

1760-24-3 | N-(3-(trimethoxysilyl)propyl)ethylenediamine

· **12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· **12.7 Other adverse effects**· **Additional ecological information:**· **General notes:**Do not allow product to reach ground water, water course or sewage system.
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water**SECTION 13: Disposal considerations**· **13.1 Waste treatment methods**· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **European waste catalogue**

08 00 00 | WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS

08 04 00 | wastes from MFSU of adhesives and sealants (including waterproofing products)

08 04 09* | waste adhesives and sealants containing organic solvents or other hazardous substances

· **Uncleaned packaging:**· **Recommendation:**Disposal must be made according to official regulations.
Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.**SECTION 14: Transport information**· **14.1 UN number or ID number**· **ADR, ADN, IMDG, IATA**

Void

· **14.2 UN proper shipping name**· **ADR, ADN, IMDG, IATA**

Void

· **14.3 Transport hazard class(es)**· **ADR, ADN, IMDG, IATA**· **Class**

Void

· **14.4 Packing group**· **ADR, IMDG, IATA**

Void

· **14.5 Environmental hazards:**· **Marine pollutant:**

No

· **14.6 Special precautions for user**

Not applicable.

· **14.7 Maritime transport in bulk according to IMO instruments**

Not applicable.

· **UN "Model Regulation":**

Void

(Contd. on page 12)

EU

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: Akepox 3015 Rapid Bond Component B

(Contd. of page 11)

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· National regulations:

- Information about limitation of use: Employment restrictions concerning juveniles must be observed.
Employment restrictions concerning pregnant and lactating women must be observed.

· Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

· Substances of very high concern (SVHC) according to REACH, Article 57

None of the ingredients is listed.

· VOC EU 7.2 g/l

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Laboratory
- Contact: Elke Hake
Fon ++49 (0)911 64296-59
@mail E.Hake@akemi.de
- Date of previous version: 19.12.2022
- Version number of previous version: 2
- Abbreviations and acronyms: RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods

(Contd. on page 13)

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 27.05.2024

Version number 3 (replaces version 2)

Revision: 27.05.2024

Trade name: Akepox 3015 Rapid Bond Component B

(Contd. of page 12)

IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)
PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

EU